



maha

FORMULATION BOOKLET

*TRENDING TEXTURES & LONGEVITY
FOR SKIN & FACIAL 2026*

by Maha Living Science Technical Team





Texture Is No Longer Just a Feeling. It's the Story..

Today's most-loved skincare textures are the ones that surprise you on contact — a whipped foam that melts like mousse, a mochi-soft mask that stretches under your fingers, a milky lotion that feels weightless, or a capsule and oil-ball serum that bursts on the skin.

Texture has become the reason consumers pick up a product in the first place — not just in rinse-off, but across everyday leave-on care too.

This booklet showcases MAHA's most engaging skin & facial textures for 2026, each built to translate that first "wow" moment into a formulation that actually holds up on the shelf and in daily



FORMULATION BOOKLET

TRENDING TEXTURES & LONGEVITY FOR SKIN & FACIAL 2026

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✦ Formula 1 ✦

Cell Renewal Barrier Essence



Concept/ Key highlight :

A revitalizing essence powered by exosome-inspired technology that supports cellular renewal and mitophagy activation, helping restore skin barrier resilience.

Main Ingredient :

Active: Wrinklezero, Natori Exobiome LB

Base: Themax N2, Amin SG95U

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	63.20
	EDTA 2Na High Grade	Disodium EDTA	Chelating Agent	-	0.10
	Themax N2	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Thickener	TINCI	0.20
	Glycerin	Glycerin	Humectant	-	6.00
B	DI Water	Aqua	Solvent	-	10.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	TINCI	0.50
C	Tris 99A	Tromethamine	pH adjuster	Maha	q.s 6.3-6.7
	TCA-5560	Phenyl Trimethicone	Gloss Enhancer	TINCI	3.00
	SX-5208I	Neopentyl glycol diethylhexanoate	Emollient	Jiangxi	10.00
	Natori Exobiome LB	Lactobacillus Extracellular Vesicles, Butylene Glycol, 1,2-Hexanediol	Improving elasticity, Anti- wrinkle	ECOORI	1.00
	Wrinklezero	Aqua, Vaccinium Angustifolium (Blueberry) Fruit Extract, Brassica Oleracea Italica (Broccoli) Extract, Cynara Scolymus (Artichoke) Leaf Extract, Pentylene Glycol, Propanediol, Polyglyceryl-4 Caprate	Anti-wrinkle	TEN	2.00
	Natori Multibiome HD	Lactobacillus, Lactobacillus/ Eriodictyon Californicum Ferment Extract, Lactobacillus/ Soybean Ferment Extract, Lactobacillus/ Rice Ferment, Lactobacillus/Soy milk Ferment Filtrate, Lactobacillus/ Water Hyacinth Ferment, Lactobacillus/ Rye Flour Ferment, Lactobacillus/ Pear Juice Ferment Filtrate, Lactobacillus/ Bean Seed Extract/ Sodium Glutamate Ferment Filtrate, Lactobacillus/ Hibiscus Sabdariffa Flower Ferment Filtrate, Lactobacillus/ Pumpkin...	Skin balancing	ECOORI	3.00
D	Fragrance	Parfum	Odorant	-	0.40
	Phenoxyethanol, Ethylhexylglycerin	Phenoxyethanol, Ethylhexylglycerin	Preservative	-	0.60
TOTAL					100.00

Procedure

- 1 Combine Phase A ingredients in the main beaker and mix until homogeneous.
- 2 Add Phase B ingredients sequentially while stirring with an overhead stirrer until homogeneous.
- 3 Premix Phase C until uniform, then add it to the main beaker.
- 4 Add Phase D and continue mixing until the formulation is completely homogeneous.

Properties

Appearance: White milky slightly viscous liquid
 Odour: Characteristic
 pH @ 25°C: 6.55
 Viscosity: 1,527 mPa.s (Spindle 2, speed 12)



*Reference Formula :
 Haruharu Wonder - Black Rice Probiotics Barrier Essence

✦ Formula 2 ✦

Aqua Boom Oil Ball Serum



Concept/ Key highlight :

Infused with Moistboom technology, this lightweight serum penetrates deep into skin layers to enhance water retention and improve long-lasting hydration

Main Ingredient :

Active : Natori PDRN 10L, Natori HPR 98, Moistboom and Mucogen

Base : Saltex A10, Amilip LSE

Phase	Material	INCI NAME	Function	Origin	% W/W
Water base					
A	DI Water	Aqua	Solvent	-	79.85
	Tetrasodium EDTA	Tetrasodium EDTA	Chelating agent	-	0.05
	Saltex A10	Acrylates/C10-30 Alkyl Acrylate Cross Polymer	Thickener	TINCI	0.30
	Natori PGA 92	Polyglutamic acid	Moisturizing	Ecoori	0.10
	Natori PDRN 10L	Sodium DNA	Active (Repair)	Ecoori	2.00
	Polyethylene Glycol	Polyethylene Glycol	Humectant	-	3.00
	Moistboom	Vaccinium Myrtillus Fruit Extract (and) Pueraria Lobata Root Extract (and) Phragmites Communis Extract (and) Trifolium Pratense (Clover) Extract (and) Propanediol (and) 1,2-Hexanediol.	Deep Moisturizing Active	TEN	4.00
	Mucogen	Laminaria Japonica Extract, Undaria Pinnatifida Extract, Sargassum Fusiforme Extract, Sargassum Fulvellum Extract, Enteromorpha Compressa Extract, 1,2-Hexanediol	Moisturizing	TEN	2.00
	Biotic T	1,2-Hexanediol, Capryl Glycol, Ethylhexylglycerin, Vitis Vinifera (Grape) Seed Extract, Pinus Densiflora Extract	Preservative	TEN	0.50
	Tris 99	Tris(hydroxymethyl)aminomethane	pH adjust 6.0	-	qs
Oil base					
B	Amilip LSE	Isopropyl Lauroyl Sarcosinate	Emollient/Solvent active	TINCI	1.00
	Natori HPR 98	Hydroxypinacolone Retinoate	Active	Ecoori	0.15
	Diphenyl Dimethicone	Diphenyl Dimethicone	Emollient	-	7.00
	Butylated Hydroxytoluene	Butylated Hydroxytoluene	Anti-oxidant	-	0.05
TOTAL					100.00

Procedure

- 1 Prepare Phase A and disperse Saltex A10 until completely dissolved. Adjust pH to 6.0.
- 2 Prepare Phase B by heating to 50–60°C. Add Natori HPR98 and mix until completely dissolved, then cool to room temperature.
- 3 Slowly add Phase B into Phase A and mix until homogeneous.

Properties

Appearance: transrance serum with oil droplet
pH @ 25°C: 6.0
Viscosity: N/A



*Reference Formula :
Frankly PDRN Bounce Ball Serum

Formula 3

Multi Vita Healing Mask



Concept/ Key highlight :

- Deep Hydration Layer, Glow Revival Effect
- Oil-Rich Nourishment System
- Overnight Skin Recharge System

Main Ingredient :

Active: Stresszero, Natori Ceramide 45, Raspberry Necta, Natori Vita Complex
Base: Themax N1, Amin SG95U

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	71.85
	Tetrasodium EDTA	Tetrasodium EDTA	Emollient	-	0.05
	Themax N1	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Thickener	TINCI	0.20
	Natori Trehalose 100	Trehalose	Moisturizing	Ecoori	1.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	TINCI	0.50
B	Natori Ceramide 45	Ceramide AG, NG, NP, AP, EOP, Cholesterol	Active	Ecoori	0.20
	Amilip LSE	Isopropyl Lauroyl Sarcosinate	Emollient	TINCI	3.00
	Reflex PC309	Propylene Glycol Dicaprylate/Dicaprate	Emollient	Cidols	10.00
	Raspberry NECTA™	Rubus Idaeus Seed Oil	Active	TUBC	0.50
	TCS-5	Dimethicone	Emollient	TINCI	3.00
	Cetyl alcohol	Cetyl alcohol	Thickener	-	3.00
	Stearic acid	Stearic acid	Thickener	-	2.00
C	Stresszero	Centella Asiatica Extract, Peucedanum Graveolens (Dill) Extract, Eruca Sativa Leaf Extract, Propanediol, 1,2-Hexanediol	Active	TEN	2.00
	Natori Vita Complex HD ©	Biotin (and) Panthenol (and) Thiamine HCl (and) Cyanocobalamin (and) Riboflavin (and) Pyridoxine (and) Folic Acid (and) Menadione (and) Bioflavonoids (and) Ascorbic Acid (and) Tocopheryl Acetate (and) Glutathione (and) 1,2-Hexanediol (and) Water	Active	Ecoori	2.00
D	EHGP	EHGP	Preservative	-	0.70
E	Tris 99	Tris(hydroxymethyl)aminomethane	pH adjust 6.0-6.5	-	qs
	Yellow colorant	Color	Color	-	qs
TOTAL					100.00

Procedure

- 1 Prepare Phase A by dispersing Themax N1 until fully swollen. Add Amin SG95U and heat to 70°C.
- 2 Prepare Phase B and heat to 70°C. Add Natori Ceramide 45 and stir until completely dissolved.
- 3 Slowly add Phase B into Phase A with continuous mixing, then homogenize for 2–3 minutes.
- 4 Cool the batch below 40°C, then add Phases C and D with gentle stirring until homogeneous.
- 5 Adjust the final pH to 6.0–6.5.

Properties

Appearance: Yellow cream
pH @ 25°C: 6.0
Viscosity: N/A



*Reference Formula :
Belif - Super Knight Multi Vitamin Mask

BLUEBERRY PEPTIDE BOOSTING SERUM



Concept/ Key highlight :

Advanced barrier care meets skin longevity delivering lightweight hydration and long-term resilience in every drop

Main Ingredient :

Active: Natori Ceramide 45, Natori PDRN 10L

Base: Themax N2

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	83.90
	EDTA 2Na	Disodium EDTA	Chelating Agent	-	0.10
	Supersurf PE91	Phenoxyethanol, Ethylhexylglycerin	Preservative	ECOORI	1.00
	Butylene Glycol	Butylene Glycol	Humectant	-	3.00
	Glycerin	Glycerin	Humectant	-	2.00
B	Themax N2	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Thickener, Emulsifier	TINCI	0.50
	Nicotinamide USP PC SL	Niacinamide	Skin Brightening	GRACELAND	4.00
C	Blueberry NECTA	Vaccinium Myrtillus Seed Oil	Skin Nourishing, Blue light protection	TUBC	1.00
	Wrinklezero	Vaccinium Angustifolium (Blueberry) Fruit Extract, Brassica Oleracea Italica (Broccoli) Extract, Cynara Scolymus (Artichoke) Leaf Extract, Pentylene Glycol, Propanediol, Polyglyceryl-4 Caprate	Promotes the production of healthy mitochondria. Skin longevity	TEN	2.00
	Natori Peptide Complex	Acetyl Tetrapeptide-5, Palmitoyl Oligopeptide, Palmitoyl (Pentapeptide-4, Palmitoyl Tripeptide-ppy 5, Glycine Max (Soybean) Polypeptide, Saccharomyces Polypeptides, 1,2-Hexanediol, Water	Skin Conditioning	ECOORI	1.00
	Natori PDRN 10L	Water, Propanediol, Sodium DNA, 1,2 Hexanediol	Skin Conditioning	ECOORI	0.50
	Natori Ceramide 45	Ceramide NP, Propanediol, Phosphatidylcholine, Polyglyceryl-10 Stearate, Cholesterol, Ceramide NG, Ceramide AG, Ceramide AP, Ceramide EOP	Improve skin barrier, moisturizer	ECOORI	1.00
	CI 17200	CI 17200	Colorant	-	0.30
	CI 42090	CI 42090	Colorant	-	0.05
	AMP Ultra PC 3000	Aminomethyl Propanol	pH adjuster	ADVANCION	qs
TOTAL					100.00

Procedure

- 1 Premix Phase A. While mixing, sprinkle Themax N2 from Phase B, Heat to 70-75°C
- 2 Continue mixing until homogenous, keep temperature 70-75°C
- 3 Add Nicotinamide, mix
- 4 Cool down to room temperature
- 5 Add one by one Phase C into Phase AB, mix until all dissolve

Properties

Appearance: Purple viscous liquid with flakes
 Odour: Characteristic
 pH @ 25°C:



*Reference Formula :
 Equal Berry Lush Blush NAD+Peptide Boosting Serum

Revitalizing and Firming dual phase Serum



Concept/ Key highlight :

A nutrient-rich dual-phase serum designed to restore dry, tired, and compromised skin through a combination of botanical oils and advanced hydration actives. The lightweight oil layer replenishes essential lipids while the water essence delivers deep hydration and skin resilience

Main Ingredient :

Active: Natori Collagen Complex HD, Natori PDRN10L, Natori Ectoin 100

Base: Saltex A10

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	54.97
B	Glycerine	Glycerine	Humectant	-	3.00
	Butylene Glycol	Butylene Glycol	Solvent	-	3.00
	Saltex A10	Acrylates/C10-30 Alkyl Acrylate Cross Polymer	Thickener	TINCI	0.17
C	Uroce GLDA 30	Tetrasodium Glutamate Diacetate	Chelating agent	-	0.20
D	Shea butter extract MIHD	Butyrospermum Parkii (Shea) Butter Extract, 1,2-Hexanediol	Moisturizing agent	TEN	1.00
	Moistboom	Vaccinium Myrtillus Fruit Extract, Pueraria Lobata Root Extract, Phragmites Communis Extract, Trifolium Pratense (Clover) Extract, Propanediol, 1,2-Hexanediol	Moisturizing agent	TEN	1.00
	Natori Hyasolve HD	Potassium Hyaluronate, Hydrolyzed Sodium Hyaluronate, 1,2- Hexanediol, Water	Moisturizing agent	ECOORI	1.00
	Natori Vitalsome BK	Water, Butylene Glycol, Octyldodecanol, Hydrogenated Phosphatidylcholine, Methoxy PEG-114/Polyepsilon Caprolactone, Bakuchiol, 1,2-Hexanediol, Pentaerythrityl Tetra-di-t-butyl Hydroxyhydrocinnamate, Ethylhexylglycerin	anti aging agent	ECOORI	0.50
	Acmella Olaracea Extract MIHD	ACMELLA OLARACEA EXTRACT MIHD	anti aging agent	TEN	2.00
	Natori Collagen Complex HD	Collagen Extract, Collagen Amino Acids, Collagen, Soluble Collagen, Hydrolyzed Collagen, Soluble Collagen Crosspolymer, Potassium Myristoyl Hydrolyzed Collagen, Rosin Hydrolyzed Collagen, Atelocollagen, 1,2-Hexanediol, Water	slow aging agent	ECOORI	1.00
	Natori PDRN10 L	Water, Propanediol, Sodium DNA, 1,2-Hexanediol	Brighten skin and reduce wrinkle	ECOORI	0.50
	Sodium Chloride	Sodium chloride	stabilizer	-	0.06
	Natori Ectoin 100	Ectoin	anti bluelight	ECOORI	0.20
E	AMP ULTRA PC 3000	Amino methyl propanol	pH adjuster	Advancion	0.50
F	K-Care EHG99	Ethylhexyl Glycerine	Preservative	CDI	1.00
	Caprylyl Glycol	Caprylyl Glycol	Preservative	-	0.50
G	Sunflower oil	Helianthus Annuus (Sunflower) Seed Oil	Emollient	AROMAAZ	7.00
	Sea Buckthorn oil	Hippophae Rhamnoides Seed Oil	Emollient	AROMAAZ	8.00
	Olive Oil refined	Olea Europaea (Olive) Fruit Oil	Emollient	AROMAAZ	8.00
	Almond Oil	Prunus Amygdalus Dulcis Oil	Emollient	AROMAAZ	5.00
	SX-0909S	Isononyl Isononanoate	Emollient	Jiangxi Shouxin	1.00
	Ethyl hexyl palmitate	Ethyl hexyl palmitate	viscosity enhancer		0.40
TOTAL					100.00

Procedure

- 1 Add Phase A to the main beaker.
- 2 Premix Phase B, then add it to the main beaker and homogenize until homogeneous.
- 3 Add Phase C to the main beaker and mix until homogeneous.
- 4 Add Phase D ingredients one by one, mixing well after each addition until homogeneous.
- 5 Add Phase E, mix until homogeneous, and adjust the pH to 5.5–6.5.
- 6 Premix Phase F, then add it to the main beaker and mix until homogeneous.
- 7 In a separate beaker, prepare the Oil Phase (Phase G) by adding the ingredients one by one and mixing until homogeneous.
- 8 Fill the bottle with the Water Phase and Oil Phase at a 1:4 ratio. Shake well before use.

Properties

Appearance: Bi Phase Layer
pH: 5.5 - 6.5



*Reference Formula :
Biossance Squalane + Firm And Lift Dual Serum

✦ Formula 6 ✦

Glow Bright Peel Serum



Concept/ Key highlight :

Reveal smoother, poreless-looking skin with gentle, non-abrasive exfoliation. The lightweight formula delivers a natural glow while providing a comfortable skin feel without any sense of burden.

Main Ingredient :

Active: Natori Phytopeel, Calnomix

Base: Saltex A10, TC-Ultrafilm 100

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	86.45
	EDTA 2Na	Disodium EDTA	Chelating agent	-	0.10
	Supersurf PE91	Phenoxyethanol, Ethylhexylglycerin	Preservative	-	1.00
	Butylene Glycol	Butylene Glycol	Humectant	-	1.00
	Glycerin	Glycerin	Humectant	-	2.00
B	Saltex A10	Acrylates / C10-30 Alkyl Acrylate Crosspolymer	Thickener	TINCI	0.25
	Xanthan Gum	Xanthan Gum	Thickener	-	0.20
C	TC-Ultrafilm 100	Water, Acrylates Copolymer, Phenoxyethanol	Film former	TINCI	3.00
D	Natori Hya Complex	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate , , Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Moisturizer	ECOORI	1.00
	Natori Phytopeel	Ananas Sativus (Pineapple) Fruit Extract, Carica Papaya (Papaya) Fruit Extract, Ficus Carica (fig) Fruit Extract, Pentylene Glycol, Glycerin, Xanthan Gum	Mild exfoliating agent	ECOORI	2.00
	Calnomix	Chamomila Recutita Flower Extract, Acer Saccharum Extract, Portulaca Oleracea Extract, Butylene Glycol	Soothing agent	TEN	2.00
	Supermoist PCA	Sodium PCA	Moisturizer	ECOORI	1.00
E	AMP Ultra PC 3000	Water, Aminomethyl propanol	pH adjster	ADVANCION	0.50
	Colorant Yellow	CI 19140	Colorant	-	0.01
TOTAL					100.00

Procedure

- 1 Premix Phase A in the main beaker. Slowly sprinkle Saltex A10 (Phase B) into the batch under continuous stirring, then heat to 70–75°C.
- 2 Continue mixing (or use a low-speed homogenizer to accelerate dispersion), then slowly sprinkle in Xanthan Gum and mix until fully hydrated.
- 3 Add TC-Ultrafilm 100 and continue mixing until homogeneous. Cool the batch to room temperature.
- 4 Add the ingredients in Phase D one by one, mixing well after each addition until homogeneous.
- 5 Check the pH and adjust to 5.0–5.5 using AMP Ultra PC 3000.

Properties

Appearance: Translucent yellow viscous liquid
 Odour: Characteristic
 pH @ 25°C: 5.90



*Reference Formula :
 ONE by KOSE Clear Peel Serum

Recovery Nutrition Skin Intensive Ampoule



Concept/ Key highlight :

Hydration meets barrier repair in one comforting intensive serum. Infused with multi-molecular Hyaluronic Acid, Ceramide Complex, CICA, and Exobiome technology to calm, strengthen, and deeply replenish the skin for a healthy glow every day. O/W Emulsion

Main Ingredient :

Active: Natori Ceramide 45, Natori Exobiome LB

Base: Themax N2, Aquagel 35C

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Water	Solvent	-	73.90
	GLDA 30	Tetrasodium Glutamate Diacetate	Chelating agent	-	0.10
B	Butylene Glycol	Butylene Glycol	Solvent	-	3.00
	Glycerine	Glycerine	Humectant	-	3.00
	Saltext A10	Acrylates/C10-30 Alkyl Acrylate Cross Polymer	Thickener	TINCI	0.20
C	Glycerine	Glycerine	Solvent	-	2.00
	Xanthan Gum F200	Xanthan Gum	Thickener	-	0.10
D	Nicotinamide USP PC SL	Nicotinamide	Brightening agent	GRACELAND	4.00
	CICA COMPLEX HD	Centella Asiatica Extract, Madecassoside, 1,2-Hexanediol	Soothing skin & anti inflammatory	TEN	2.00
	Natori Hya Complex HD	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate, Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Moisturizing	ECOORI	1.00
	D-Panthenol	D-Panthenol	Skin conditioning	-	0.50
	Natori Exobiome LB	Lactobacillus Extracellular Vesicles, Butylene Glycol, 1,2-Hexanediol	Moisturizing	ECOORI	1.00
E	SX-GTCC	Caprylic/Capric Triglyceride	Emollient	JIANGXI SHOUXIN	4.00
	TCS-5	Dimethicone 5cst	Sensory enhancer	TINCI	0.30
	Blueberry NECTA	Vaccinium Myrtillus Seed Oil	Moisturizing, antioxidant	TUBC	1.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	TINCI	0.30
	Cetearyl Alcohol	Cetearyl Alcohol	Co-Emulsifier	-	0.30
	Natori Ceramide 45	Ceramide EOP, Ceramide NG, Ceramide NP, Ceramide AG, Ceramide AP, Cholesterol, Hydrogenated Lecithin, Glyceryl Stearate, 2,3-Butanediol	Skin barrier repair	ECOORI	0.20
F	Natori PGA 92	γ-Polyglutamic acid	Moisturizing	ECOORI	0.20
	Water	Water	Solvent	-	1.00
G	Surfshield PE 91	Phenoxyethanol & Ethylhexyl glycerine	Preservative	-	0.70
	Butylene Glycol	Butylene Glycol	Solvent	-	1.00
H	Aquagel 35C	Polyacrylamide & C13-14 Isoparaffin & Laureth-7	Thickening booster	TINCI	0.20
TOTAL					100.00

Procedure

- 1 Add phase A as main beaker
- 2 Premix phase B, add into main beaker, mix with homogenizer until homogen
- 3 Premix phase C until become slurry, add into main beaker, heat at 70°C, until homogen
- 4 Decrease temperature at 60°C, add phase D, mix until homogen
- 5 in separate beaker, premix phase E, heating at 70°C until melted, mix until homogen
- 6 Emulsification process: Add phase E into main beaker (A,B,C,D), mix with homogenizer until white viscous
- 7 Add phase F, into main beaker, mix until homogen
- 8 Premix phase G, mix until homogen
- 9 Add phase H, mix until homogen
- 10 Check pH range: 6.0 - 6.5

Properties

Appearance: White Emulsion
pH: 6.0 - 6.5



*Reference Formula :
Skin1004 - Centella Probio Cica Intensive Ampoule

✦ Formula 8 ✦

High-Concentration Acid Peeling



Concept/ Key highlight :

A precision peeling gel formulated with AHA + BHA + LHA to gently remove dead skin cells, refine pores, and improve skin clarity. Powered by Saltex A10, the formula maintains excellent clarity and viscosity despite its high acid loading.

Main Ingredient :

Active: NATORI LHA

Base: Saltex A10

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	49.68
	1,2-Hexandiol	1,2-Hexanediol	Preservative	-	2.00
	Tromethamine	Tromethamine	pH adjuster	-	6.00
B	Glycerin	Glycerin	Humectant	-	10.00
	1,3-BG	Butylene Glycol	Solvent	-	14.00
	Saltex A10	Acrylates / C10-30 Alkyl Acrylate Crosspolymer	Thickeners	TINCI	2.00
C	Glycolic Acid 70%	Glycolic Acid	AHA Exfoliator	-	5.00
D	Lactic Acid 90%	Lactic Acid	AHA Exfoliator	-	7.30
E	1,3-BG	Butylene Glycol	Solvent	-	1.00
	Salicylic Acid	Salicylic Acid	BHA Exfoliator	-	0.01
	NATORI LHA	Capryloyl Salicylic Acid	LHA Exfoliator	ECOORI	0.01
F	Gardenia Florida Fruit Extract 0.6%Sol	Gardenia Florida Fruit Extract	Red Color	-	3.00
TOTAL					100.00

Procedure

- 1 Prepare Phase A and mix until completely dissolved.
- 2 Dilute Phase B, then slowly add it to Phase A while stirring continuously until homogeneous.
- 3 Dissolve Phase E at 50°C until completely clear.
- 4 Add Phase C, Phase D, the dissolved Phase E, and Phase F sequentially, mixing thoroughly after each addition until homogeneous.

Properties

Appearance: Pink high-viscosity gel
pH @ 25°C: 4.5-5.5



*Reference Formula :
Careology Ribbon 35% AcidWash-Off ff Peel

EXO Radiance Smoothing Cream



Concept/ Key highlight :

A unique gel-cream texture that melts effortlessly into the skin, delivering lightweight hydration and a triple-active boost for brighter, smoother-looking skin.

Main Ingredient :

Active: Natori Phytopeel

Base: Themax N2, Amin SG95U

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	81.55
	EDTA 2Na	Disodium EDTA	Chelating Agent	-	0.10
	Supersurf PE91	Phenoxyethanol, Ethylhexylglycerin	Preservative	ECOORI	1.00
	Butylene Glycol	Butylene Glycol	Humectant	-	1.00
	Glycerin	Glycerin	Humectant	-	2.00
B	Themax N2	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Polymeric emulsifier	TINCI	0.25
	High Acyl Gellan Gum	Gellan Gum	Thickener	HENAN TIANMIMI	0.20
C	Nicotinamide USP PC SL	Niacinamide	Skin Brightening	GRACELAND	4.00
D	SX-GTCC	Caprylic/Capric Triglyceride	Emollient	Jiangxi Shouxin	3.00
	TCS-5	Dimethicone 5 cs	Emollient	TINCI	1.00
	Cetyl Alcohol	Cetyl Alcohol	Stabilizer	-	0.20
	TC-2501W	Bis-PEG-18 Methyl Ether Dimethyl Silane	Skin Conditioning Emollient	TINCI	0.50
	Amin SG95U	Sodium Stearoyl Glutamate	Co-emulsifier	TINCI	0.50
E	Natori Phytopeel	Ananas Sativus (Pineapple) Fruit Extract, Carica Papaya (Papaya) Fruit Extract, Ficus Carica (Fig) Fruit Extract, Pentylene Glycol, Glycerin, Xanthan Gum	Skin smoothing, mild peeling	ECOORI	0.50
	Natori Exosome	Arisaema Amurense Extract, Decyl Glucoside, 1,2-Hexanediol	Skin Brightening	ECOORI	2.00
	Melazero	Lactobacillus Extracellular Vesicles, Butylene Glycol, 1,2-Hexanediol	Improving elasticity, reducing wrinkles, and skin brightening	TEN	1.00
	Natori Collagen Extract	Collagen Extract, Collagen Amino Acids, Collagen, Soluble Collagen, Hydrolyzed Collagen, Soluble Collagen Crosspolymer, Potassium Myristoyl Hydrolyzed Collagen, Rosin Hydrolyzed Collagen, Atelocollagen, 1,2-Hexanediol, Water	Skin Conditioning	ECOORI	1.00
	Cherry NECTA	Prunus Cerasus Seed Oil	Skin Conditioning, Hydrating, Skin Antioxidant	TUBC	0.20
	Fragrance	Fragrance	Perfume	-	qs
TOTAL					100.00

Procedure

- 1 Premix Phase A in the main beaker.
- 2 Slowly sprinkle Themax N2 into Phase A under continuous stirring until all the powder is fully wetted.
- 3 Slowly sprinkle Gellan Gum into the mixture while stirring until completely wetted.
- 4 Heat the batch to 70–75°C and continue mixing until homogeneous.
- 3 Premix Phase D in a separate beaker and heat to 70–75°C.
- 4 Slowly add Phase D to the main batch (Phases A–C) under homogenization and continue homogenizing for 2–3 minutes.
- 5 Cool the emulsion to room temperature.
- 6 Add the ingredients in Phase E one by one, mixing well after each addition until homogeneous.

Properties

Appearance: White off cream gel
pH @ 25°C: 5.5-6.0



*Reference Formula :
ASTATALIFT Opme Gel

DNA Repair Calming Gel Cream



Concept/ Key highlight :

A refreshing gel cream that calms irritation while helping skin recover and restore moisture balance.

Main Ingredient :

Active: Natori PDRN 95, Barley TONIQ®, Stresszero

Base: Saltex A10, TC-Bio Carbomer 380, SX-428110

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	81.60
	EDTA 2Na High Grade	Disodium EDTA	Chelating Agent	-	0.10
	Saltex A10	Acrylates/C10-30 Alkyl Acrylate Crosspolymer	Thickener	TINCI	0.20
	TC-Bio Carbomer 380	Carbomer	Gelling agent	TINCI	0.50
	Butylene glycol	Butylene glycol	Humectant	-	5.00
B	Tris 99A	Tromethamine	pH adjuster	Maha	q.s 6 - 7
	SX-428110	Butylene glycol dicaprylate/dicaprate	Emollient	Jiangxi	1.00
	Stresszero	Centella Asiatica Extract, Peucedanum Graveolens (Dill) Extract, Eruca Sativa Leaf Extract, Propanediol, 1,2-Hexanediol	Anti-inflammatory	TEN	0.50
	Barley TONIQ®	Hordeum Vulgare Seed Extract, Propanediol	Ultra-soothing, Rebalancing	TUBC	3.00
C	DI Water	Aqua	Solvent	-	7.00
	Natori PDRN 95	Sodium DNA	Brightening, promoting regeneration	ECOORI	0.10
D	Fragrance	Parfum	Odorant	-	0.40
	Phenoxyethanol, Ethylhexylglycerin	Phenoxyethanol, Ethylhexylglycerin	Preservative	-	0.60
TOTAL					100.00

Procedure

- 1 Combine Phase A ingredients in the main beaker and mix until homogeneous.
- 2 Add Phase B ingredients sequentially while mixing with an overhead stirrer until homogeneous.
- 3 Premix Phase C separately until homogeneous.
- 4 Add the premixed Phase C, followed by Phase D, to the main beaker and continue mixing until the formulation is completely homogeneous.

Properties

Appearance: Translucent viscous liquid

Odour: Characteristic

pH @ 25°C: 6.72

Viscosity: 33,550 mPa.s (Spindle 4, speed 12)



*Reference Formula :
PURITO Oat-in Calming Gel Cream

SilkDrop Cell Rewal Lotion



Concept/ Key highlight :

Experience next-generation anti-aging care with a silky Water-Drop Texture that delivers instant hydration, lightweight comfort, and a radiant glow. Powered by HPR and WrinkleZero™, it helps reduce the appearance of wrinkles while improving skin firmness. Advanced Mitophagy Technology further supports mitochondrial renewal, promoting healthier, youthful-looking skin.

Main Ingredient :

Active: Wrinklezero, Natori HPR, Exorice SC

Base: TC Magic 3017, TC Magic 3038, Amilip LSE, TCS CM3, TCS-6500, TCE 3062

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	57.15
	Glycerin	Glycerin	Emollient	-	20.00
	Wrinklezero	Vaccinium Angustifolium (Blueberry) Fruit Extract (and) Brassica Oleracea Italica (Broccoli) Extract (and) Cynara Scolymus (Artichoke) Leaf Extract (and) Polyglyceryl-4 Caprate (and) Pentylene Glycol (and) Propanediol (and) Aqua	Active	TEN	2.00
	Natori Exorice SC	Saccharomyces/Rice Ferment Filtrate, Butylene Glycol, 1,2-Hexanediol	Active	Ecoori	2.00
	Natori Ectoin 100	Ectoin	Active	Ecoori	1.00
	NaCl	Sodium Chloride	Stabilizer	-	1.00
B	Natori HPR 98	Hydroxypinacolone Retinoate	Active	Ecoori	0.15
	Amilip LSE	Isopropyl Lauroyl Sarcosinate	Emollient	TINCI	2.00
	TCS CM3	Capryloyl Methicone	Emollient	TINCI	4.00
	TCS-6500	Cyclopentasiloxane	Emollient	TINCI	6.00
	TC Magic 3017	PEG-10 Dimethicone	Emulsifier	TINCI	0.60
	TC Magic 3038	Lauryl PEG-9 Polydimethylsiloxyethyl Dimethicone	Emulsifier	TINCI	0.40
	TCE 3062	Dimethicone (and) Dimethicone/Vinyl Dimethicone Crosspolymer	Sensory enhancing	TINCI	3.00
C	EHGP	Phenoxyethanol, Ethylhexylglycerin	Preservative	-	0.70
TOTAL					100.00

Procedure

- 1 Prepare Phase A and mix until uniform.
- 2 Prepare Phase B and dissolve Natori HPR completely.
- 3 Slowly add Phase A into Phase B with continuous stirring.
- 4 Disperse for 15 minutes, then homogenize for 3 minutes.
- 5 Add Phase C and mix until homogeneous.

Properties

Appearance: Yellowish lotion
pH @ 25°C:
Viscosity: N/A



*Reference Formula :
PRO-Retinol 1.0

Formula 12

Rejuvenate Peptide Cushion Cream



Concept/ Key highlight :

A lightweight yet nourishing cushion cream that delivers a soft cloud-like texture with skin-bouncing elasticity. Powered by a synergistic blend of Hyaluronic Acid, Multi-Collagen, Peptides, PDRN, and antioxidant-rich Cherry Seed Oil

Main Ingredient :

Active: CHERRY NECTA, Natori Hya Complex HD
Base: Saltex A10, AMIN SG95U

Phase	Material	INCI NAME	Function	Origin	% W/W
A	WATER	Water	Solvent	-	65.05
B	Butylene Glycol	Butylene Glycol	Solvent	-	3.00
	Glycerine	Glycerine	Solvent	-	3.00
	Saltex A10	Acrylates/C10-30 Alkyl Acrylate Cross Polymer	Thickener, sensory modifier	TINCI	0.25
C	Glycerine	Glycerine	Humectant	-	5.00
	Supermoist PCA	Sodium Pyrrolidone Carboxylic Acid	Humectant	ECOORI	1.00
D	K-CARE EHG99	Ethylhexyl Glycerin	Preservative	CDI	0.70
	Caprylyl Glycol	Caprylyl Glycol	Preservative	-	0.70
E	Natori Hya Complex HD	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate, Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Moisturizing agent	ECOORI	1.00
F	TCS-5	Dimethicone 5cst	Sensory modifier	TINCI	5.00
	SX-GTCC	Caprylic Capric Triglyceride	Emollient	JIANGXI SHOUXIN	3.00
	Sweet Almond Oil	Prunus Amygdalus Dulcis (Sweet Almond) Oil	Emollient	AROMAAZ	3.00
	CETEARYL ALCOHOL	CETEARYL ALCOHOL	Emulsifier	-	2.00
	Arachidyl Alcohol, Behenyl Alcohol, and Arachidyl Glucoside	Arachidyl Alcohol, Behenyl Alcohol, and Arachidyl Glucoside	Emulsifier	-	2.00
	AMIN SG95U	Sodium Stearoyl Glutamate	Emulsifier	TINCI	0.60
	CHERRY NECTA	Prunus Cerasus Seed Oil	Antioxidant, moisturizing agent	TUBC	1.00

Phase	Material	INCI NAME	Function	Origin	% W/W
G	Natori Collagen Complex HD	Collagen Extract, Collagen Amino Acids, Collagen, Soluble Collagen, Hydrolyzed Collagen, Soluble Collagen Crosspolymer, Potassium Myristoyl Hydrolyzed Collagen, Rosin Hydrolyzed Collagen, Atelocollagen, 1,2-Hexanediol	Anti-aging and moisturizing agent	ECOORI	1.00
	Natori Peptide Complex HD	Acetyl tetrapeptide-5, Palmitoyl oligopeptide, Palmitoyl Pentapeptide-4, Palmitoyl Tripeptide-5, Glycine Max (Soybean) Polypeptide, Saccharomyces Polypeptides, 1,2-Hexanediol, Water	Anti Aging	ECOORI	1.00
	Wrinklezero	Aqua, Vaccinium Angustifolium (Blueberry) Fruit Extract, Brassica Oleracea Italica (Broccoli) Extract, Cynara Scolymus (Artichoke) Leaf Extract, Pentylen Glycol, Propanediol, Polyglyceryl-4 Caprate	Anti Aging	TEN	1.00
	Natori PDRN10L	Water, Propanediol, Sodium DNA, 1,2-Hexanediol	Anti Inflammatory	ECOORI	0.50
H	Perfume	Perfume	Aroma	-	0.20
TOTAL					100.00

Procedure

- 1 Add Phase A to the main beaker.
- 2 Premix Phase B, then add it to the main beaker and homogenize until homogeneous.
- 3 Add Phase C and mix until homogeneous.
- 4 Premix Phase D, then add it to the main beaker and mix until homogeneous.
- 5 Add Phase E and mix until homogeneous.
- 6 In a separate beaker, premix Phase F and heat to 75°C until completely melted.
- 7 Cool Phase F to 60°C, then slowly add it to the main batch (Phases A–E) while homogenizing until a smooth white cream is formed.
- 8 Add Phase G ingredients one by one, mixing well after each addition until homogeneous.
- 9 Add Phase H, mix until homogeneous, and adjust the final pH to 5.0–5.5.

Properties

Appearance: White Emulsion
pH: 5.0 - 5.5



*Reference Formula :
Biossance Squalane + Growth Factor Firming Moisturizer

✦ Formula 13 ✦

Velvet Dew Moisturizer



Concept/ Key highlight :

Lightweight barrier moisturizer delivers deep hydration with a soft-focus finish, help blurring pores, improve skin smoothness, elasticity, and overall skin comfort without feeling heavy

Main Ingredient :

Active: Wrinklezero, Natori Hya Complex HD
Base: TC-Magic 3090 & 3017, TCE-3063, TCS-5, TC-CM3, & SX-GTCC, Rheosil 1104Q, Silnos 350

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Aqua	Solvent	-	37.60
	Nicotinamide USP PC SL	Niacinamide	Skin Barrier Repair and Brightening Agent	Graceland	1.00
	Butylene Glycol	Butylene Glycol	Humectant	-	15.00
	Glycerine	Glycerine	Humectant	-	10.00
	TC-206	PEG-12 Dimethicone	Water-soluble Emollient	Tinci	3.00
	Pureadd CH220	Methyl Propanediol, Caprylhydroxamic Acid, Ethylhexylglycerin	Preservative	CDI	1.00
	Natori Hya Complex HD	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate, Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Skin Moisturizer	Ecoori	1.00
	Wrinklezero	Aqua, Vaccinium Angustifolium (Blueberry) Fruit Extract, Brassica Oleracea Italica (Broccoli) Extract, Cynara Scolymus (Artichoke) Leaf Extract, Pentylene Glycol, Propanediol, Polyglyceryl-4 Caprate	Firming & Wrinkle-Repair	TEN	1.00
	Sodium Chloride	Sodium Chloride	Emulsifier	-	0.50
	Sodium Citrate	Sodium Citrate	Emulsifier	-	0.20
B1	TC-Magic 3090	Cetyl PEG/PPG-10/1 Dimethicone	Silicone Emulsifier	Tinci	1.00
	TC-Magic 3017	PEG-10 Dimethicone	Silicone Emulsifier	Tinci	1.00
	TCE-3063	Dimethicone & Dimethicone/Vinyl Dimethicone Crosspolymer	Silicone Elastomer Gel, Bulk Former	Tinci	7.00
	Dimethicone & Dimethicone/PEG-10/15 Crosspolymer	Dimethicone & Dimethicone/PEG-10/15 Crosspolymer	Silicone Elastomer Gel, Bulk Former	Tinci	3.00
B2	TCS-5	Dimethicone	Emollient	Tinci	5.00
	TC-CM3	Caprylyl Methicone	Emollient	Tinci	6.00
	SX-GTCC	Caprylic/Capric Triglyceride	Emollient	Jianxi Souxin	0.50
	Perfume	Perfume	Perfume	-	0.20
B3	Rheosil 1104Q	Vinyl Dimethicone/Methicone Silsesquioxane Crosspolymer	Spherical Silicone Elastomer Powder, Bulk Former	ABC Nanotech	3.00
C	Silnos 350	Silica	Soft Focus Finish Enhancer	ABC Nanotech	3.00
TOTAL					100.00

Procedure

- 1 Add Phase A to a separate beaker and mix until homogeneous.
- 2 Add Phase B1 to the main beaker and mix until fully swollen.
- 3 Add Phase B2 ingredients one by one while stirring until homogeneous.
- 4 Add Phase B3 and continue mixing until fully homogeneous.
- 5 Slowly add Phase A to the main beaker while mixing until a uniform emulsion is formed.
- 6 After complete emulsification, slowly add Phase C and mix until fully homogeneous.

Properties

Appearance: Translucent cream gel
Odour: Specific

*Reference Formula :
Garnier: Niacinamide Dry To Touch Cream



✦ Formula 14 ✦

Vita Glow Capsule Moisturizer



Concept/ Key highlight :

A luxurious oil-in-gel capsule cream featuring visible golden capsules suspended in a crystal-clear gel base. Upon application, the capsules melt effortlessly into the skin, releasing a concentrated blend of nourishing oils, multi-dimensional hyaluronic acid, vitamins, and skin-rejuvenating actives for an instant glow and long-lasting hydration

Main Ingredient :

Active: Wrinklezero, Natori Vita Complex HD

Base: TC-MAGIC 3017, TCE-3063, E+560

Phase	Material	INCI NAME	Function	Origin	% W/W
CREAM PHASE					
A	TC MAGIC 3090	Cetyl PEG/PPG-10/1 Dimethicone	Silicone Emulsifier	TINCI	1.00
	TC MAGIC 3017	PEG 10 Dimethicone	Silicone Emulsifier	TINCI	2.20
	TCE 3063	Cyclopentasiloxane, Dimethicone/Vinyl Dimethicone Crosspolymer	Silicone elastomer gel, enhance viscosity	TINCI	6.20
	TCE 3047	CYCLOPENTASILOXANE&DIMETHICONE CROSSPOLYMER	Silicone elastomer gel, enhance viscosity	TINCI	5.30
	TCS-5	Dimethicone 5cst	Sensory modifier	TINCI	5.00
	SX-GTCC	Caprylic Capric Triglyceride	Emollient	Jiangxi Shouxin	3.00
	Cherry NECTA	Prunus Cerasus Seed Oil	Antioxidant	TUBC	1.00
	Sea Buckthorn Oil	Hippophae Rhamnoides Fruit Oil	Antioxidant	-	2.00
	TCA 5560	Phenyl Trimethicone	Emollient High refractive index	TINCI	2.00
B	Water	Water	Solvent	-	66.10
	Butylene Glycol	Butylene Glycol	Solvent	-	3.00
	Sodium Citrate	Sodium Citrate	Stabilizer	-	0.20
	Sodium Chloride	Sodium Chloride	Stabilizer	-	0.50
	Natori Hya Complex HD	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate, Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Moisturizing agent	ECOORI	1.00
	Rosemary extract HD	Rosmarinus Officinalis (Rosemary) Extract, 1,2-Hexanediol	Antioxidant, regulate excess sebum	TEN	1.00
	Surfshield PE91	Phenoxyethanol & Ethylhexylglycerine	Preservative	SURFORI	0.20
C	E+560	Polymethylsilsesquioxane	Sensory Modifier and texture enhancer	ABC NANOTECH	0.30
TOTAL					100.00

Phase	Material	INCI NAME	Function	Origin	% W/W
GEL PHASE					
A	Water	Water	Solvent	-	86.40
	Tetrasodium Glutamate Diacetate	Tetrasodium Glutamate Diacetate	Chelating agent	-	0.10
B	Glycerine	Glycerine	Humectant	-	3.00
	HK-940	Carbomer	Gelling agent	-	0.70
C	Supermoist PCA	Sodium Pyrrolidone Carboxylic Acid	Humectant	ECOORI	0.50
	Nicotinamide USP PC SL	Nicotinamide	Brightening agent	GRACELAND	3.00
	Natori Vita Complex HD	Biotin, Panthenol, Thiamine HCl, Cyanocobalamin, Riboflavin, Pyridoxine, Folic Acid, Menadione, Bioflavonoids, Ascorbic Acid, Tocopheryl Acetate, Glutathione, 1,2-Hexanediol, Water	Moisturizing and Brighten skin	ECOORI	1.00
	Mulberry extract HD	Morus Alba Fruit Extract, 1,2-Hexanediol	antioxidant	TEN	1.00
	Wrinklezero	Aqua, Vaccinium Angustifolium (Blueberry) Fruit Extract, Brassica Oleracea Italica (Broccoli) Extract, Cynara Scolymus (Artichoke) Leaf Extract, Pentylene Glycol, Propanediol, Polyglyceryl-4 Caprate	Reduce wrinkle, slow aging agent	TEN	1.00
	Natori PDRN10L	Water, Propanediol, Sodium DNA, 1,2-Hexanediol	excellent moisturizer, skin barrier improvement	ECOORI	0.50
D	PHGS	Phenoxyethanol	preservative	-	0.80
	Sunbio HC250	4'-Hydroxyacetophenone, 2-Methyl-2,4-pentanediol	preservative	CDI	1.00
	Butylene Glycol	Butylene Glycol	solubilizer	-	1.00
E	AMP Ultra PC 3000	Aminomethyl propanol	pH adjuster	ADVANCION	qs
	Rosemary extract HD	Rosmarinus Officinalis (Rosemary) Extract, 1,2-Hexanediol	Antioxidant, regulate excess sebum	TEN	1.00
	Surfshield PE91	Phenoxyethanol & Ethylhexylglycerine	Preservative	SURFORI	0.20
	E+560	Polymethylsilsesquioxane	Sensory Modifier and texture enhancer	ABC NANOTECH	0.30
TOTAL					100.00

Procedure

PROCEDURE Cream Phase

- 1 Add Phase A ingredients to the main beaker one by one and mix until homogeneous.
- 2 In a separate beaker, combine Phase B ingredients and mix until homogeneous.
- 3 While stirring Phase A, slowly add Phase B into the main beaker and emulsify using an overhead stirrer at 500 rpm until a smooth cream is formed.
- 4 Slowly sprinkle Phase C into the emulsion while stirring and continue mixing until completely homogeneous.

PROCEDURE GEL Phase

- 1 Add Phase A to the main beaker.
- 2 Premix Phase B, then add it to the main beaker and mix until homogeneous.
- 3 Add Phase C ingredients one by one, mixing well after each addition until homogeneous.
- 4 Premix Phase D, then add it to the main beaker and mix until homogeneous.
- 5 Add Phase E and adjust the pH to 6.0–6.8, mixing until homogeneous.
- 6 Continue mixing until a clear gel is obtained.

Properties

Appearance: capsule appearance
(clear and white-yellowish cream)
Odour: Specific
pH @ 25°C:
Viscosity: N/A



*Reference Formula :
ROUND LAB Vita Niacinamide Glow Capsule Cream

Microbiome Repair Cream



Concept/ Key highlight :

Rich barrier repair cream formulated with microbiome-supporting ferments, niacinamide, and nourishing emollients to deeply comfort dry, stressed, and weakened skin

Main Ingredient :

Active: Cherry NECTA, Natori Multibiome HD, Natori Exobiome LB.
Base: Aquagel 35S, Amin SG95U, TCS-5, TC-1403

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	58.05
	Butylene Glycol	Butylene Glycol	Humectant	-	3.00
	Nicotinamide USP PC SL	Niacinamide	Brightening Agent, Barrier Support	Graceland	3.00
	Sodium Chloride	Sodium Chloride	Stabilizer	-	0.10
B	Glycerine	Glycerine	Humectant	-	7.00
	Xanthan Gum F200	Xanthan Gum	Thickener	Deosen	0.15
C	Shea Butter	Butyrospermum Parkii Butter (Shea) Butter	Occlusive & Barrier Repair	Aromaaz	4.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	Tinci	0.50
	Cherry NECTA	Prunus Cerasus Seed Oil	Emollient Oil	TUBC	5.00
	TCS-5	Dimethicone	Emollient	Tinci	3.00
	Cetearyl Alcohol	Cetearyl Alcohol	Emulsifier	-	3.50
	Glyceryl Stearate	Glyceryl Stearate	Emulsifier	-	2.00
	Arachidyl Alcohol, Behenyl Alcohol, Arachidyl Glucoside	Arachidyl Alcohol, Behenyl Alcohol, Arachidyl Glucoside	Emulsifier	-	1.00
	TC-1403	Dimethiconol & Dimethicone	Emollient	Tinci	0.50
	Butylated Hydroxytoluene	Butylated Hydroxytoluene	Antioxidant	-	0.50
D	Aquagel 35S	Polyacrylamide, C13-14 Isoparaffin, Laureth-7	Thickener	Tinci	3.00
E	Natori Multibiome HD	Lactobacillus, Lactobacillus/ Eriodictyon Californicum Ferment Extract, Lactobacillus/ Soybean Ferment Extract, Lactobacillus/ Rice Ferment, Lactobacillus/ Soymilk Ferment Filtrate, Lactobacillus/ Water Hyacinth Ferment, Lactobacillus/ Rye Flour Ferment, Lactobacillus/ Pear Juice Ferment Filtrate, Lactobacillus/ Bean Seed Extract/ Sodium ...	Skin Microbiome Balance	Ecoori	1.50
	Natori Exobiome LB	Lactobacillus Extracellular Vesicles, Butylene Glycol, 1,2-Hexanediol	Improving Skin Elasticity	Ecoori	1.00
	Calnomix	Chamomilla Recutita Flower Extract, Acer saccharum Extract, Portulaca Oleracea Extract, Butylene Glycol	Anti-inflammation	TEN	1.00
	Moistboom	Vaccinium Myrtillus Fruit Extract, Pueraria Lobata Root Extract, Phragmites Communis Extract, Trifolium Pratense (Clover) Extract, Propanediol, 1,2-Hexanediol	Skin Moisturizer	TEN	1.00
F	Biotic T	1,2-Hexanediol, Caprylyl Glycol, Ethylhexylglycerin, Vitis Vinifera (Grape) Seed Extract, Pinus Densiflora Leaf Extract	Preservative	TEN	0.50
	Pureadd CH220	Methyl propanediol, Caprylhydroxamic Acid, Ethylhexylglycerin	Preservative	CDI	0.70
G	Citric Acid (50%)	Citric Acid	pH Adjuster	-	qs to 5.2-5.6
TOTAL					100.00

Procedure

- 1 Add Phase A to the main beaker and mix until homogeneous.
- 2 Premix Phase B, then add it to the main beaker and mix until homogeneous.
- 3 Melt Phase C in a separate beaker. Slowly add it to the main beaker while homogenizing until a uniform emulsion is obtained.
- 4 Add Phase D and mix until homogeneous.
- 5 Add the ingredients in Phase E one by one, mixing well after each addition.
- 6 Add Phase F and mix until homogeneous.
- 7 Adjust the final pH to 5.2–5.6 using Phase G.

Properties

Appearance: white lotion
pH @ 25°C: 5.2-5.6

*Reference Formula :
La Roche-Posay: Lipikar Baume AP+M



Formula 16

Skin Renewal Essence Foam Cleanser



Concept/ Key highlight :

A skin-conditioning foam cleanser designed to purify and support visible skin renewal through cell-inspired signaling care.

Main Ingredient :

Active: Natori Exorice SC, Natori Vita Complex HD (C)

Base: Amin GCK-S, TC-SHD 35, Napure C-FA, Supersurf Solumix PCW

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	33.40
	Glycerin	Glycerin	Humectant	-	20.00
	Amin GCK-S	Potassium Cocoyl Glycinate, Potassium Cocoate	Surfactant	TINCI	12.00
	TC-SHD 35	Aqua, Cocamidopropyl Hydroxysultaine	Surfactant	TINCI	16.00
	Napure C-FA	Sodium Methyl Cocoyl Taurate	Surfactant	TINCI	7.00
B	Natori Exorice SC	Saccharomyces/Rice Ferment Filtrate, Butylene Glycol, 1,2-Hexanediol	Brightening	ECOORI	3.00
	Natori Vita Complex HD (C)	Biotin, Panthenol, Thiamine HCl, Cyanocobalamin, Riboflavin, Pyridoxine, Folic Acid, Menadione, Bioflavonoids, Ascorbic Acid, Tocopheryl Acetate, Glutathione, 1,2-Hexanediol, Water	Moisturizing	ECOORI	5.00
	Chamomile Flower Extract HD	Chamomile Flower Extract HD		TEN	1.00
C	Fragrance	Parfume	Odorant	-	0.10
	Supersurf Solumix PCW	Polyglyceryl-6 Caprylate, Polyglyceryl-4 Caprate, Polyglyceryl-6 Ricinoleate, Polyglyceryl-3 Cocoate	Make up remover	ECOORI	2.00
D	Citric acid	Citric acid	pH adjuster	-	q.s to 6 - 6.5
E	Glydant	DMDM Hydantoin	Preservative	-	0.50
TOTAL					100.00

Procedure

- 1 Combine Phase A ingredients in the main beaker and mix until homogeneous.
- 2 Add Phase B ingredients sequentially while stirring with an overhead stirrer until homogeneous.
- 3 Premix Phase C in a separate beaker until homogeneous.
- 4 Add the premixed Phase C, followed by Phases D and E, to the main beaker and continue mixing until the formulation is completely homogeneous.

Properties

Appearance: Clear solution with slightly viscouse
 Odour: Characteristic
 pH @ 25°C: 5.5-6.5
 Viscosity: N/A



*Reference Formula :
 IOPE Bio Conditioning Essence Foam facial cleanser

Formula 17



Lipid Recharge Oil Balm to Foam Cleanser

Concept/ Key highlight :

A transforming oil balm cleanser that melts into soft foam to cleanse pores while recharging skin's lipid barrier.

Main Ingredient :

Active: Aczero, Raspberry NECTA

Base: Napure SCI 85, Amin SG95U and Napure C-FA

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	33.00
	Glycerin	Glycerin	Humectant	-	20.00
	Napure SCI 85	Sodium Cocoyl Isethionate	Surfactant	Tinci	18.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	Tinci	1.50
	Napure C-FA	Sodium Methyl Cocoyl Taurate	Surfactant	Tinci	3.00
	TC-SHD 35	Aqua, Cocamidopropyl Hydroxysultaine	Surfactant	Tinci	8.00
B	Myristic acid	Myristic acid	Consistency	-	2.50
	Sorbitan Oleate	Sorbitan Oleate	Emulsifier	-	1.50
	Caprylic/Capric Triglyceride	Caprylic/Capric Triglyceride	Emollient	-	5.00
	SX-3308I	Triethylhexanoin	Emollient	Jiangxi	3.50
C	Aczero	Salix Alba (Willow) Bark Extract, Camellia Sinensis Leaf Extract, Centella Asiatica Leaf Extract, Cladosiphon Okamuranus Extract, Coffea Arabica (Coffee) Seed Extract, Citrus Aurantium Bergamia (Bergamot) Leaf Extract, Pinus Densiflora Leaf Extract, Decyl Glucoside, 1,2-Hexanediol	Anti-Acne, Anti-inflammatory, Sebum control.	TEN	2.00
	Raspberry NECTA	Rubus Idaeus Seed Oil	Nourishing, hydrating	TUBC	1.00
D	Fragrance	Parfum	Odorant	-	0.40
	Phenoxyethanol, Ethylhexylglycerin	Phenoxyethanol, Ethylhexylglycerin	Preservative	-	0.60
	Yellow Color Solution	Aqua, CI19140	Colorant	-	q.s.
TOTAL					100.00

Procedure

- 1 Combine Phase A ingredients in the main beaker and mix until homogeneous.
- 2 Add Phase B ingredients sequentially while stirring with an overhead stirrer until homogeneous.
- 3 Premix Phase C in a separate beaker until homogeneous.
- 4 Add the premixed Phase C, followed by Phases D and E, to the main beaker and continue mixing until the formulation is completely homogeneous.

Properties

Appearance: Yellowish viscous emulsion
 Odour: Characteristic
 pH @ 25°C: 5.00-6.00
 Viscosity: N/A



*Reference Formula :
 Ariul The Perfrect Oil Balm
 To To Foam

Whipped Cherry Facial Cleanser



Concept/ Key highlight :

A gentle 3-in-1 cleansing formula that effectively removes impurities, daily makeup, sunscreen, and lip balm while maintaining skin comfort. It combines the benefits of a facial wash, daily makeup remover, and skincare in one step, leaving skin clean, soft, and refreshed without a tight or dry feeling.

Main Ingredient :

Active: Cherry NECTA, Natori Vita Complex, White Rice CRUSH (Active).
Base: Napure SCI 85M, Napure C-HP, Amin LG95U.

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	13.70
	Glycerin	Glycerin	Humectant	-	28.00
	Butylene Glycol	Butylene Glycol	Humectant	-	3.00
	Sodium Benzoate	Sodium Benzoate	Preservative	-	0.50
	Potassium Sorbate	Potassium Sorbate	Preservative	-	0.50
	Sunbio CG250	Methly Propanediol, Caprylhydroxamic acid, Ethylhexylglycerin	Preservative	CDI	0.80
B	Nicotinamide USP PC	Niacinamide	Skin Conditioning	Graceland	2.00
C	Napure SCI 80F	Sodium Cocoyl Isethionate	Main Surfactant	TINCI	20.00
	Napure C-HP	Sodium Cocoyl Metyl Taurate	Surfactant	TINCI	8.00
	Amin LG95U	Sodium Lauroyl Glutamate	Surfactant	TINCI	5.00
	TC-SHD 35	Cocamidopropyl Betaine	Surfactant	TINCI	8.00
	Supersurf Solumix PCW	Polyglyceryl-4 Caprate, Polyglyceryl-6 Caprylate, Polyglyceryl-6 Ricinoleate, and Polyglyceryl-3 Cocoate	Surfactant	ECOORI	1.00
D	Myristic Acid	Myristic Acid	Texture enhancer	-	0.25
	Stearic Acid	Stearic Acid	Texture enhancer	-	0.15
	Shea Butter	Butyrospermum Parkii	Moisturizer	AROMAZZ	0.10
E	Sodium Chloride	Sodium Chloride	Viscosity enhancer	-	2.00
F	White Rice CRUSH (Active)	Oryza Sativa Starch	Skin Conditioning	TUBC	3.00
	Polyquta 220	Polyquaterium-47	Moisturizer	TINCI	0.50
	Pirosil PS-300	Hydrated Silica	Thickener	GLASSVEN	1.00
G	Natori Vita Complex	Biotin, Panthenol, Thiamine HCl, Cyanocobalamin, Riboflavin, Pyridoxine, Folic Acid, Menadione, Bioflavonoids, Ascorbic Acid, Tocopheryl Acetate, Glutathione, 1,2-Hexanediol, Water	Skin Conditioning	ECOORI	1.00
	Korean Rice Extract	Oryza Sativa (Rice) Extract, Oryza Sativa (Rice) Starch, and 1,2-Hexanediol	Skin Conditioning	TEN	0.50
	Mulberry Extract	Morus Alba Fruit Extract, 1,2-Hexanediol	Skin Conditioning	TEN	1.00
	Cherry NECTA	Prunus Cerasus Seed Oil	Skin Conditioning	TUBC	0.50
	Colorant Pink	CI 45410	Colorant	-	0.15
TOTAL					100.00

Procedure

- 1 Premix Phase A, then add Phase B and heat the batch to 80–90°C.
- 2 Add Phase C ingredients one by one. Once Napure SCI 80F is completely dissolved, add the remaining Phase C ingredients sequentially, mixing until homogeneous.
- 3 Add Phase D while maintaining the temperature at 80–90°C, and continue mixing until homogeneous.
- 4 Add Sodium Chloride, then check and adjust the pH as required.
- 5 Cool the batch to 45°C, then add the ingredients in Phase F one by one, mixing well after each addition.
- 6 Cool further to 30°C, then add the ingredients in Phase G one by one, mixing until homogeneous.

Properties

Appearance: Pink Cream
pH @ 25°C: 5.5 -6.0

Reference Formula :
WHIPPED Vegan Pack Cleanser



Rice Mochi Soft Cleansing Mask



Concept/ Key highlight :

A treatment cleanser powered by Rice, gently polishing while delivering fermented rice actives to reset and improve skin from the very first step.

Main Ingredient :

Active: Natori Exorice SC, Olive CRUSH, White Rice CRUSH.

Base: Amin GC95U, Amin LG95U, Napure C-HP, TC-SHD 35, Supersurf Solumix PCW.

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	13.60
	Glycerin	Glycerin	Solvent	-	30.00
	Amin GC95U	Sodium Cocoyl Glycinate	Main Surfactant	TINCI	16.00
	Amin LG95U	Sodium Lauroyl Glutamate	Main Surfactant	TINCI	3.00
	Napure C-HP	Sodium Cocoyl Methyl Taurate	Booster Surfactant	TINCI	10.00
	TC-SHD 35	Cocamidopropyl Hydroxysultaine	Booster Surfactant	TINCI	10.00
	Supersurf Solumix PCW	Polyglyceryl-6 Caprylate (and) Polyglyceryl-4 Caprate (and) Polyglyceryl-6 Ricinoleate (and) Polyglyceryl-3 Cocoate	Make-up remover	Ecoori	2.00
	Emulri EGDS	Ethylene Glycol Distearate	Pearlizing agent	Ecoori	1.00
B	DI Water	Aqua	Solvent	-	5.00
	Amin SG95U	Sodium Stearoyl Glutamate	Emulsifier	TINCI	1.50
C	DI Water	Aqua	Solvent	-	6.00
	Emul 36	Acrylate Copolymer	Thickener	TINCI	4.00
D	Citric acid 50%	Citric acid	pH adjust	-	0.80
E	Polyquta 220	Polyquaternium-47	Conditioning agent	TINCI	1.00
	White Rice CRUSH	Oryza Sativa Germ Powder	Exfoliating	TUBC	2.00
	Olive CRUSH	Olea Europaea Seed Powder	Exfoliating	TUBC	0.50
	Natori Exorice SC	Saccharomyces/Rice Ferment Filtrate, Butylene Glycol, 1,2-Hexanediol	Brightening, Anti-oxidant	Ecoori	3.00
	Preservative	Phenoxyethanol & Ethylhexylglycerin	Preservative	-	0.60
TOTAL					100.00

Procedure

- 1 Prepare Phase A and heat to 70–80°C, stirring until all surfactant powders are completely dissolved.
- 2 Prepare Phase B by heating to 60°C. Dissolve Amin SGNa completely, then slowly add Phase A while mixing until homogeneous.
- 3 Premix Phase C, then add it to the main batch and mix until homogeneous.
- 4 Add Phase D and adjust the pH to 5.5–6.0.
- 5 Cool the batch gradually with gentle stirring. At 45°C, maintain the temperature for 20–30 minutes.
- 6 Continue cooling with gentle stirring, then add Phase E and mix until homogeneous.

Properties

Appearance: White paste with red bean exfoliating

Odour: characteristic

pH @ 25°C: 5.5-6.0



*Reference Formula :
Arencia Fresh Green Rice Mochi
Cleanser

Skin Smoothie Gentle Cleanser



Concept/ Key highlight :

Gentle daily cleanser formulated with amino acid surfactants and soothing botanical extracts to cleanse effectively while keeping skin soft, balanced, and hydrated.

Main Ingredient :

Active: Aloe Vera Extract BG, Kiwi Extract

Base: Amin CG30M, TC-SHD 35, Napure C-HP, Polyquta 220, Supersurf Solumix PCW

Phase	Material	INCI NAME	Function	Origin	% W/W	
A	DI Water	Aqua	Solvent	-	57.85	
	EDTA 2Na	Disodium EDTA	Chelating Agent	-	0.05	
	Glycerine	Glycerine	Humectant	-	3.00	
	Potassium Sorbate	Potassium Sorbate	Preservative	-	0.20	
	Sodium Benzoate	Sodium Benzoate	Preservative	-	0.20	
	D-Panthenol	Panthenol	Shooting Agent	Xinfa	0.50	
B	TC-SHD 35	Cocamidopropyl Hydroxysultaine	Surfactant	Tinci	15.00	
	Supersurf Solumix PCW	Polyglyceryl-6 Caprylate, Polyglyceryl-4 Caprate, Polyglyceryl-6 Ricinoleate, Polyglyceryl-3 Cocoate	Water Soluble Makeup Cleanser	Ecoori	2.00	
	Amin CG30M	Sodium Cocoyl Glutamate	Surfactant	Tinci	8.00	
	Napure C-HP	Sodium Methyl Cocoyl Taurate	Surfactant	Tinci	5.00	
C	Sinopol 8KDS	PEG-150 Distearate	Thickener	Sino-Japan	1.50	
D	Polyquta 220	Polyquaternium-47	Skin Conditioning	Tinci	0.50	
E	Kiwi Extract	Actinidia Chinensis (Kiwi) Fruit Extract, Butylene Glycol	Antioxidant, Skin Revitalizing	TEN	2.00	
	Kale Leaf Extract MVHD	Brassica Oleracea Acephala Leaf Extract, 1,2-Hexanediol	Skin Conditioning	TEN	1.00	
	Aloe Vera Extract BG	Aloe Barbadensis Extract, Butylene Glycol	Skin Soothing & Hydrating	TEN	1.00	
F	IAL HCO 40 (90%)	PEG-40 Hydrogenated Castor Oil	Solubilizer	Indo Amines	0.70	
	Perfume	Perfume	Perfume	-	0.30	
G	Sodium Chloride	Sodium Chloride	Viscosity Builder	-	1.20	
H	Colorant	Colorant	Colorant	-	qs	
I	Citric Acid (50%)	Citric Acid	pH Adjuster	-	qs to 5.0-5.5	
TOTAL					100.00	

Procedure

- 1 Add Phase A to the main beaker and mix until homogeneous.
- 2 Add Phase B, then heat the batch to 70–75°C while stirring until homogeneous.
- 3 Add Phase C and continue mixing until completely melted and homogeneous.
- 4 Add Phase D and mix until homogeneous.
- 5 Add the ingredients in Phase E one by one, mixing well after each addition until homogeneous.
- 6 Premix Phase F, then add it to the main batch and mix until homogeneous.
- 7 Add Phase G and continue mixing until homogeneous.
- 8 Adjust the color with Phase H.
- 9 Adjust the final pH to 5.0–5.5 using Phase I.

Properties

Appearance: Viscous liquid with greenish color
pH @ 25°C: 5.0-5.5

*Reference Formula :
Youth To To The People :
Superfood Hydrating
GentleAntioxidant
Refillable Cleanser



Milky Barrier Clean Wash



Concept/ Key highlight :

Nourishing cream-to-milk cleanser that melts away makeup, sunscreen, and impurities while leaving skin soft, balanced, and comfortably hydrated

Main Ingredient :

Active: Natori Exorice SC, Natori Hya Complex HD, White Rice Crush Active
Base: Amin CG30M, Supersurf Solumix PCW, Amilip LSE, Aquagel 35S, Polyquta 400

Phase	Material	INCI NAME	Function	Origin	% W/W
A	DI Water	Aqua	Solvent	-	65.70
	Butylene Glycol	Butylene Glycol	Humectant	-	3.00
	Supersurf Solumix PCW	Polyglyceryl-6 Caprylate, Polyglyceryl-4 Caprate, Polyglyceryl-6 Ricinoleate, Polyglyceryl-3 Cocoate	Water Soluble Makeup Cleanser	Ecoori	4.00
	Amin CG30M	Sodium Cocoyl Glutamate	Surfactant	Tinci	1.00
	Supermoist PCA	Sodium PCA	Humectant	Ecoori	1.00
B	Polyquta 400	Polyquaternium-10	Skin Conditioning	Tinci	0.30
	Glycerine	Glycerine	Humectant	-	4.00
C	Xanthan Gum F200	Xanthan Gum	Thickener	Deosen	0.20
	Glycerine	Glycerine	Humectant	-	3.00
D	Ethylhexyl Palmitate	Ethylhexyl Palmitate	Emollient	-	3.00
	C12-15 Alkyl Benzoate	C12-15 Alkyl Benzoate	Emollient	-	2.00
	Amilip LSE	Isopropyl Lauroyl Sarcosinate	Emollient	Tinci	2.00
	Shea Butter	Butyrospermum Parkii (Shea) Butter	Occlusive & Barrier Repair	Aromaaz	2.00
	Rice Brand Oil	Oryza Sativa (Rice) Bran Oil	Emollient Oil	Aromaaz	1.50
E	Aquagel 35S	Polyacrylamide, C13-14 Isoparaffin, Laureth-7	Thickener	Tinci	3.00
F	Biotic T	1,2-Hexanediol, Caprylyl Glycol, Ethylhexylglycerin, Vitis Vinifera (Grape) Seed Extract, Pinus Densiflora Leaf Extract	Preservative	TEN	0.50
	Pureadd CH220	Methyl propanediol, Caprylhydroxamic Acid, Ethylhexylglycerin	Preservative	CDI	0.80
	Natori Exorice SC	Saccharomyces/Rice Ferment Filtrate, Butylene Glycol, 1,2-Hexanediol	Skin Regeneration Support	Ecoori	1.00
	Natori Hya Complex HD	Hyaluronic Acid, Hydrolyzed Hyaluronic Acid, Sodium Hyaluronate, Hydrolyzed Sodium Hyaluronate, Potassium Hyaluronate, Sodium Acetylated Hyaluronate, Hydroxypropyltrimonium Hyaluronate, Sodium Hyaluronate Crosspolymer, Dimethylsilanol Hyaluronate, Hydrolyzed Calcium Hyaluronate, Sodium Sulfated Hyaluronate, Sodium Stearoyl Hyaluronate, Sodium Oleoyl Hyaluronate, 1,2-Hexanediol, Ethylhexylglycerin, Water	Skin Hydrating	Ecoori	1.00
	White Rice Crush Active	Oryza Sativa Starch	Oil Absorber/Skin Feel Modifier	TUBC	1.00
G	Citric Acid (50%)	Citric Acid	pH Adjuster	-	qs to 5.3-5.8
TOTAL					100.00

Procedure

- 1 Add Phase A into the main beaker and mix until homogeneous.
- 2 Premix Phase B until homogeneous, then add it to the main beaker while mixing.
- 3 Premix Phase C until homogeneous, then add it to the main beaker while mixing.
- 4 Melt Phase D completely in a separate beaker. Slowly add the melted phase to the main beaker while stirring continuously until homogeneous.
- 5 Add Phase E to the main beaker and mix until homogeneous.
- 6 Add Phase F ingredients one by one, ensuring each ingredient is completely dispersed before adding the next.
- 7 Adjust the pH to 5.3–5.8 using Phase G.

Properties

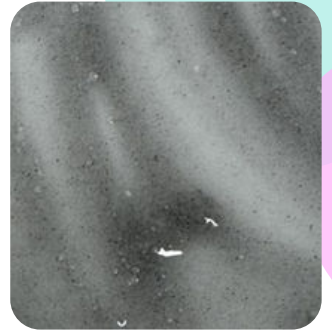
Appearance: white viscous liquid
pH @ 25°C: 5.3-5.8

*Reference Formula :
The INKEY List:
Hydrating Cream-to-Milk
Cleanser



✦ Formula 22 ✦

Deep Clay Facial Cleanser



Concept/ Key highlight :

A daily skin reset cleanser that combines suspended charcoal with salicylic acid to remove impurities while maintaining skin comfort.

Main Ingredient :

Active: Charcoal Crush <100

Base: EMUL 36, Napure C-FA

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	14.80
	EMUL 36	Acrylates Crosspolymer	Thickeners	TINCI	9.00
B	Glycerin	Glycerin	Humectant	-	10.00
	Supersurf DLES 30	Disodium Laureth Sulfosuccinate	Surfactant	ECOORI	20.00
	Napure C-FA	Sodium Methyl cocoyl Taurate	Surfactant	TINCI	10.00
	Supersurf CPH 50	Cocamidopropyl Hydroxysultain	Surfactant	ECOORI	15.00
	J-GUARD	Caprylyl Glycol 50% / Ethylhexylglycerin50%	Preservative	-	0.50
C	1,3-BG	Butylene Glycol	Solvent	-	4.00
	Salicylic Acid	Salicylic Acid	BHA Exfoliator	-	0.50
D	Tromethamine 10% SOL	Tromethamine 10% SOL	pH adjuster	-	16.00
E	Charcoal Crush <100	Charcoal Powder	scrub	TUBC	0.20
TOTAL					100.00

Procedure

- 1 Prepare Phase A and mix until homogeneous.
- 2 Dissolve Phase C at 50°C, then add it to Phase B and mix until homogeneous.
- 3 Slowly add the Phase B/C mixture into Phase A while stirring continuously until homogeneous.
- 4 Add Phase D followed by Phase E into the main beaker, mixing thoroughly after each addition until homogeneous.

Properties

Appearance: Black Viscous Gel
pH @ 25°C: 5.0-6.0
Viscosity: N/A



*Reference Formula :
Biore - Home de Esthetic Makeup Remover
Massage Black Gel

Formula 23

Silky Gel to Oil Cleanser



Concept/ Key highlight :

A Gel-to-Oil formulation designed to improve the flowability of conventional cleansing oils.

Main Ingredient :

AMIN SG95U , Amilip LSE

Phase	Material	INCI NAME	Function	Origin	% W/W
A	Water	Water	Solvent	-	13.00
	Glycerin	Glycerin	Humectant	-	20.00
	AMIN SG95U	Sodium Stearoyl Glutamate	Emulsifiers	-	3.00
	Preservative	1,2-Hexanediol	Preservative	-	1.00
B	Amilip LSE	Isopropyl Lauroyl Sarcosinate	Oil/Emollients	-	3.00
C	Ethylhexyl Palmitate	Ethylhexyl Palmitate	Oil/Emollients	-	60.00
D	Cherry NECTA	Prunus Cerasus Seed Oil	Oil	-	0.10
E	Citric acid 10%	Citric acid	pH adjuster	-	3.50
TOTAL					100.00

Procedure

1. Dissolve Phase A while heating it to 70°C
2. While mixing at high rpm, slowly add Phase B (Viscosity may not be formed at low rpm)
3. While mixing at high rpm, slowly add Phase C
4. While mixing at high rpm, slowly add Phase D, E

* Viscosity varies depending on the oil-to-water ratio. Lower oil content results in reduced viscosity, which may compromise formulation stability.

Properties

Appearance: Opaque Gell
pH @ 25°C: 5.5-6.0



*Reference Formula :
Waso SHIKULIME Gel-to-Oil Cleanser

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For more information about our product,
please contact us at:

✉ sales@maha.asia

